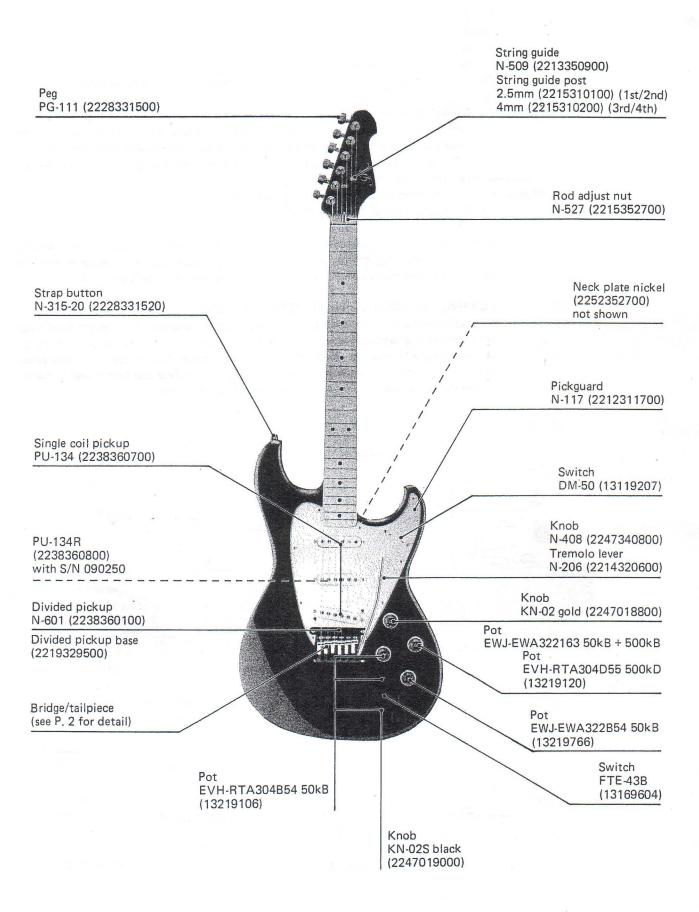
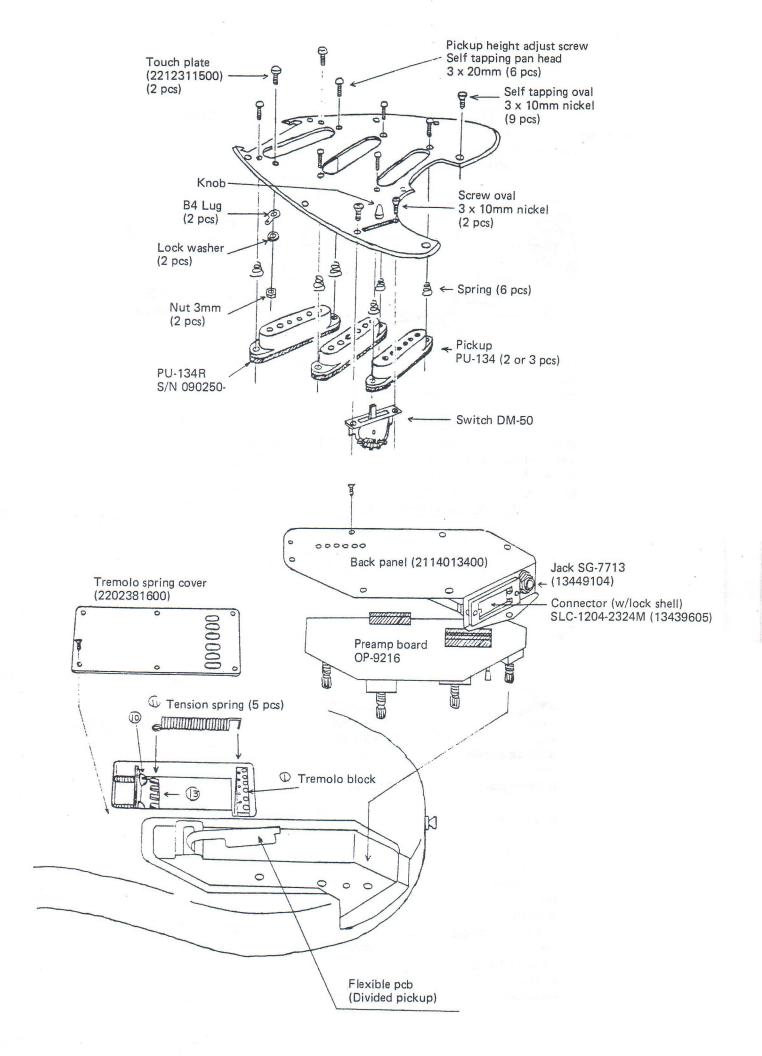
## **SPECIFICATIONS**





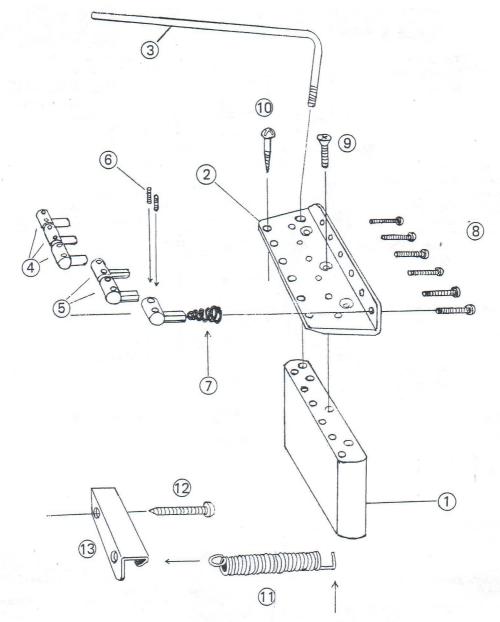


Fig. 1

1	Tremolo block	(2213334100)
2	Bridge base plate	(2213334000)
3	Tremolo lever	(2214320600)
4	Bridge saddle 21mm chrome #1, #2, #3	(2213390500)
5	Bridge saddle 19mm chrome #4, #5, #6	(2213390600)
6	Height adjust screw (worm)	
	3 x 8mm #1, #6	
	3 x 10mm #2-#5	
7	Saddle spring	
8	Intonation adjust screw	
	3 x 20mm pan	
9	Screw 4 x 10mm flat	
10	Wood screw 3.6 x 30mm round	
11	Tension spring	(2217330600)
12	Tension adjust screw 5 x 50mm	,
	round self tapping	
13	Tension spring bracket	(2219329600)

## BRIDGE/TAILPIECE (TREMOLO ASSEMBLY)

On the guitar with tremolo mechanism, balance of tension on the guitar strings and tremolo springs ① determines strings height and length when tremolo lever ③ rests at neutral. Thus, to achieve satisfactory tuning action, understanding of tremolo mechanism and its installation is necessary before starting tuning.

The tailpiece pivots on wood screws 1, cylindrical travel range being limited by points a and b.

Six screws (1) serve as fulcrum as well as anchor for tailpiece mounting plate. Their insertion angle and tightness are key to a stable and smooth action. Screws must be perpendicular to the mounting plate and there should be no clearance between their faces. The entire bottom of mounting plate must be flush with guitar top (Fig. 3-a 2) when all strings are relaxed.

Fig. 3-b Unsettled plate will jolt with lever traveling.

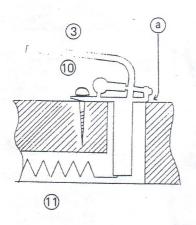
Fig. 3-d Overtightened, the plate resists lever motion.

NOTES:

When replacing tremolo assembly or rescrewing all the screws 1, screw in the following order - #1, #6, #2, #3, #4 and #5. As for factory assembly, the number of tremolo springs is five and may be changed to four or three to meet the user's preference.

## TUNING. STRING HEIGHT, STRING LENGTH

Both adjustments must be done after conformation of tailpiece setting to the conditions in the preceding section; and be repeated for a successful result since any tension change on one string will alter the pitch of the remaining strings. This is due to balance point shift, e.g. if a string is wound to raise the pitch, the tailpiece and bridge unit is pulled toward the guitar neck. Five strings slacken and their pitch lower.



b

Fig. 2

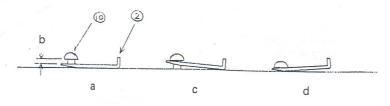


Fig. 3

#### TUNING (COARSE)

Tune open strings in the usual manner in the order given below. Because of reasons explained above, reference pitch goes down as the adjoining string is tensed. Consequently, this is a relative tuning and should be repeated three times.

- 1. Relax all of the strings.
- 2. Tune 5th to 110Hz. Lower any pickup that touches the string.
- 3. Tune 6th to a pitch perfect fourth below 5th pitch which is lowering as 6th is wound (e.g. the interval might be obtained when 5th lowered to 108Hz and 6th to 80Hz. This is different from in ordinary tuning method but of course is to be corrected in the final adjustment).
- 4. Tune 4th string to perfect fourth above 5th's (maybe below 146Hz).
- 5. Similarly, tune 3rd, 2nd and 1st strings with respect to preceeding string (as a reference).

Intervals among strings may be out of tune, leave them as they are.

#### REFERENCE FREQUENCIES

	STRING					
FRET	6	5	4	3	2	1
0 1 2 3 4 5 6 7 8 9 0 11 12	82.41 87.31 92.50 98.00 103.83 110.00 116.54 123.47 130.81 138.59 146.83 155.56 164.81	110.00 116.54 123.47 130.81 138.59 146.83 155.56 164.81 174.61 185.00 196.00 207.65 220.00	146.83 155.56 164.81 174.61 185.00 196.00 207.65 220.00 233.08 246.94 261.63 277.18 293.66	196.00 207.65 220.00 233.08 246.94 261.63 277.18 293.66 311.13 329.63 349.23 369.99 392.00	246.94 261.63 277.18 293.66 311.13 329.63 349.23 369.99 392.00 415.30 446.16 493.88	329.63 349.23 369.99 392.00 415.30 440.00 466.16 4923.25 5587.37 622.25 659.26
13 14 15 16 17 18 19 20 21	174.61 185.00 196.00 207.65 220.00 233.08 246.94 261.63 277.18	233.08 246.94 261.63 277.18 293.66 311.13 329.63 349.23 369.99	311.13 329.63 349.23 369.99 392.00 415.30 440.00 466.16 493.88	415.30 440.00 466.16 493.88 523.25 554.37 587.33 622.25 659.26	523.25 554.37 587.33 622.25 659.26 698.46 739.99 783.99 830.61	698.46 739.99 783.99 830.61 880.00 932.33 987.77 1046.50 1108.73

#### CHECKING NECK AND FINGERBOARD for CAMBERING, WARPING, PULLING or TWISTING

Hold the neck joint with one hand (1); with the other hand, gently hold the guitar head (2). Position the guitar on the table.

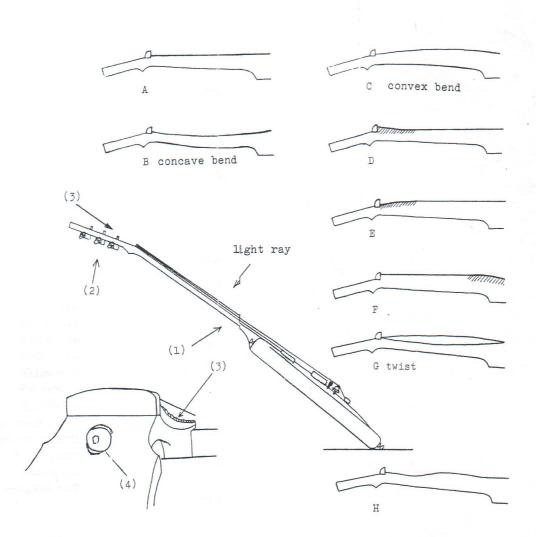
View the curve of the fingerboard and neck across the top of the head from both edges alternately (3).

B to H in Fig. 4 are examples of would be occured. Of course any combinations of these examples might be found on the guitar.

When adjusting, tighten or loosen the nut (4), with an 4mm wrench, small amount at a time while checking the result. DO NOT OVERTIGHTEN.

A..... Ideal.

- B, C, D . . . . Adjust truss rod. Check that there is no buzzing when the string is played open. (Slighter curvature shaded in D can be ignored.)
- E, F, G, H . . . When possible action is cannot obtained after compensated for by truss rod adjustment, any adjustments it needs should be left to someone with experience on guitar repair.



7. Adjust tension springs ① for 2mm clearance between bottom of the tailpiece and guitar face at the back end with screws ② (See Fig. 5.)

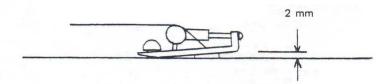


Fig. 5

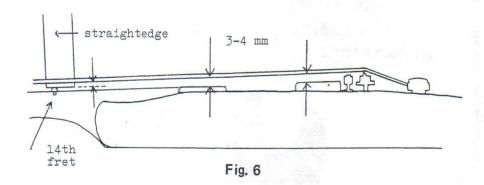
#### 8. TUNING (2nd)

Back to steps 2-5, this time in combination with step 7. Repeat tuning and measure clearance between tailpiece bottom and guitar top, (Fig. 5). Readjust spring ① tensions as necessary.

9. STRING HEIGHT With strings open adjust screws 6 to the height in the table below.

# Standard String Height (at the open 14th)

	1st		3rd	4th	5th	6th
String Height (mm)	1.5	1.6	1.7	1.8	1.9	2.0



### 10. TUNING (3rd) Do steps 2-5.

#### 11. STRING LENGTH (OCTAVE ADJUSTMENT)

Tune strings (open) to the frequency (fret 0, in the table left).

Test intonation at the 12th fret whether string is sharp or flat in terms of octave pitch. If a string is going sharp at 12th fret, move back the saddle to add string length by turning screw 8. If flat, toward neck.

12. TUNING (FINE) Steps 2-5.

13. DIVIDED PICKUP HEIGHT Do not attempt the following steps prior to completion of Tremolo assy adjustments.

Make sure that strings are on the line parallel to fingerboard top curvature.

Slightly off-centered string over divided pickup head can be negligible.

With strings in tune, position divided pickup so that clearances between the head top and the bottom of string are 0.5mm at #1 and 0.8mm at #6, when 21st is fretted.

When tremolo lever is pulled upward to raise pitch, bridges go down and strings come down close to the divided pickup heads. Avoid string from touching with head by lowering the pickup.

14. NORMAL GUITAR PICKUP HEIGHT Possible action on guitar pickup depends greatly on strings and players, with strings supplied 3-4mm at 6th works well. Then, adjust pickup height at 1st side to have well balanced sound from higher strings. NOTES:

As is usual with most single coil pickup, permanent magnets having strong magnetic force are incorporated with the PU-134. When close coupled with string, the flux will interfere with string vibration, resultant is tremolo-like effect. This is distinctive with relation of front pickup to 6th string fretted at high position.

PU-134R (for Center Pickup)

Employed with S/N 090250 and higher.

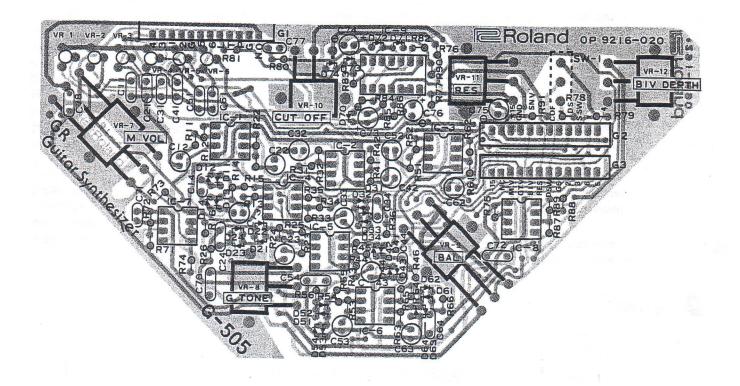
As the name implies, PU-134R has reversal magnetic polarity and reversed coil leads. When its output is drawn in combination with front/rear pickups, the mixed output contains in-phase string signal and out-of-phase hum induced extrenally.

WIRE LEADS

PU-134 . . . Shielded pair

PU-134R . . . Separated yellow-hot; black-cold





OP9216-020 (7921602000) (pcb 2291349000)

## 15. BALANCING DIVIDED PICKUP OUTPUTS

Variation in divided pickup head sensitivities, due to string or the pickup replacement, can be compensated for by adjusting trimmers of PREAMP board. Although provides the user with easier playing condition, this adjustment should be done after basic adjustments are confirmed.

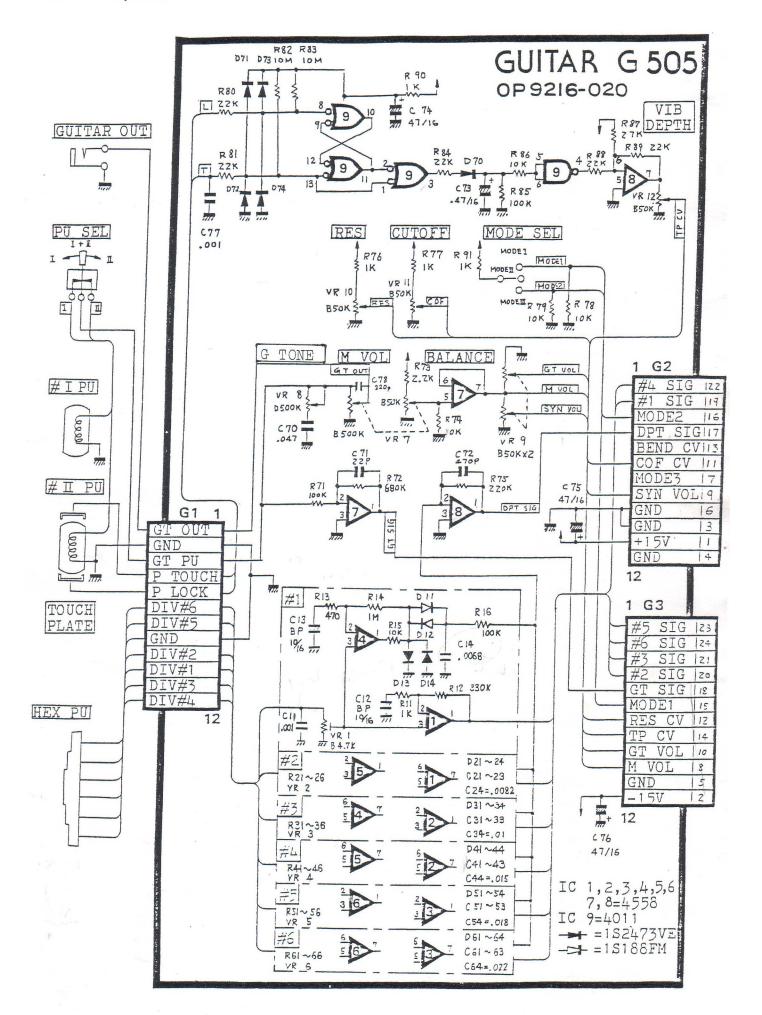
Connect G-505 to GR-300. Switch COMPRESSION off.

Expose GR-300 VOICING board, connect a scope to a pin of A3 connector (HEX ENV) of GR-300.

Softly plucking corresponding string with a guitar pick, adjust the channel VRO- in G-505 through the hole in the back panel for 5-7V peak. The voltage will increases 8-11V peak at heavy picking.

Adjust all other strings individually in the same manner.

Fine adjust by ear with the aid of monitor amp for well balanced sounds.



## **PARTS LIST**

PCB ASSEM	BLY	PICKUP
79216020	Preamp board OP9216-020	2238360100 Divided pickup N-601
	PCB less parts	2238360700 Single-coil pickup PU-134
	, 00 , 00 parts	2238360800 PU-134R center, with S/N 090250
POTENTION	IETER	and higher
13219106	EVH-RTA304B54 50kΩB	2219329500 Divided PU base N-295
	CO FREQ/RESO/VIB DEPTH	2212311500 Touch plate (R, L same)
13219120	EVH-RTA304D55 500kΩD 0	
13219766	EWJ-EWA322B54 $50k\Omega Bx2$	BRIDGE/TAILPIECE (TREMOLO UNIT)
	BALANCE	2213334100 Tremolo block N-341
13219772	EWJ-EWA322163 50kΩB+500	0kΩB 2213334000 Bridge base plate N-340
	MASTER VOL	2214320600 Tremolo lever N-206
13299128	EVN-38C53B 5kΩB trimn	ner 2213390600 Bridge saddle N-906 19mm Chrome
2219510600	VR support N-106	(4—6th)
		2213390500 Bridge saddle N-905 21mm Chrome
SEMICONDU	ICTOR	(1—3rd)
15189105	ΙC μΡC4558	Bridge saddle spring
15159104Z0	IC MC14011BCP	Height adjust screw 8mm (1.6)
15019108	Di 1S-2473VE Si, V. mount	Height adjust screw 10mm (2-5)
15019124	Di 1S-188FM Ge, V. mount	Intonation adjust screw
		2217330600 Tension spring N-306
JACK. CONI	NECTOR	2219329600 Tension spring bracket N-296
13439605	SLC-1204-2324M GR bus	Tension adjust screw
12139303	SLC-1204-24L2 Lock shell	
13429121	FH1-12S-2.54DSA Flexible PCI	3 socket PEG
2291016700	Flexible PCB N-167	2228331500 Peg (machine head) PG-111
2291338400	Flexible PCB N-384 Divided PU	2213350900 String guide N-509
13449104	Jack SG-7713	2215310100 String guide post N-101 2.5mm (1/2)
		2215310200 String guide post N-102 4mm (3/4)
SWITCH		2215352700 Rod adjust nut N-527
13169604	FTE-43B Mode selecter	
13119207	DM-50 P.U. selecter	BODY
		2212311700 Pickguard N-117
KNOB		2252352700 Neck plate N-527
	Knob KN-02S black	2114013400 Back panel N-134
	Knob KN-02 gold	2228331520 Strap button N-315-20
2247340800	Knob N-408 P.U. selecter	2202381600 Tremolo spring cover N-816
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